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Before using this product, please read this manual and the relevant manuals carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned wi th this product only. For the safety precautions of the programmable controller system, refer to the user's manual for the CPU module used.

I/O Module Type Building Block User's Manual
The Operating Manuals and Structured Text (ST) Programming Guide Book are included on the CD-ROM of the software package in a PDF file format. Manuals in printed form are sold separately for single purchase. Order a manual by quoting the manual number (model code) listed in the table above.

GX Developer Version 8 Operating Manual (Startup)
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FX Programming Manual. - MITSUBISHI ELECTRIC Global Website
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GX Works2 Beginner's Manual (Simple Project)
FX PLC & GOT1000 Pure Control: 2009-10: Safety Programmable Controller/Safety Controller/Safety Relay Module MELSEC Safety: 2013-01: Mitsubishi Safety Controller Application Guide: 2010-11: Open Field Network CC-Link Troubleshooting Guide: 2006-03: Mitsubishi iQ Platform Compatible FA Integrated Engineering Software MELSOFT IQ Works: 2013-09

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